

AMENDMENTS TO THE CLAIMS

~~109~~. (Currently Amended). A multilayer composite film of food grade quality, comprising:

a middle layer based on polypropylene sandwiched between two outside layers of LLDPE, said two outside layers of LLDPE having a density between approximately 0.919 to 0.930 g/cm^3 , said middle layer containing approximately 50 to 70% by weight of polypropylene having a density between approximately 0.895 and 0.905 g/cm^3 and a melt index approximately between 0.75 and 0.85 g/10 minutes, and approximately 10 to 30% by weight of said LLDPE and approximately 10 to 30% by weight of a thermoplastic polyolefin having a density approximately between 0.885 and 0.905 g/cm^3 and a melt index approximately between 0.55 and 0.65 g/10 minutes.

A ~~110~~. (Currently Amended) The multilayer composite film of claim ~~109~~ wherein said multilayer composite film has a thickness between approximately 30 μm and 120 μm .


~~111~~. (Currently Amended) The multilayer composite film of claim ~~110~~ wherein the Vicat temperature of said LLDPE is greater than 100° C and wherein the Vicat temperature of said polypropylene is less than 160° C.

~~13~~12. (Currently Amended) The multilayer composite film of claim ~~11~~10 wherein the thickness of said middle layer is approximately twice the thickness of each of said two outside layers.

~~41~~13. (Currently Amended) The multilayer composite film of claim ~~21~~11 wherein the thickness of said middle layer is approximately twice the thickness of each of said two outside layers.

~~51~~14. (Currently Amended) The multilayer composite film of claim ~~11~~10 wherein said multilayer composite film is not subjected to any corona oxidation treatment.

~~61~~15. (Currently Amended) The multilayer composite film of claim ~~21~~11 wherein said multilayer composite film is not subjected to any corona oxidation treatment.

 ~~71~~16. (Currently Amended) The multilayer composite film of claim ~~31~~12 wherein said multilayer composite film is not subjected to any corona oxidation treatment.

~~81~~17. (Currently Amended) The multilayer composite film of claim ~~41~~14 wherein said multilayer composite film is not subjected to any corona oxidation treatment.

~~91~~18. (Currently Amended) The multilayer composite film of claim ~~11~~10 wherein at least one of said outside layers contains up to 1300 ppm of a slip agent.

~~20~~19. (Currently Amended) The multilayer composite film of claim ~~12~~11 wherein at least one of said outside layers contains up to 1300 ppm of a slip agent.

~~21~~20. (Currently Amended) The multilayer composite film of claim ~~13~~12 wherein at least one of said outside layers contains up to 1300 ppm of a slip agent.

~~22~~21. (Currently Amended) The multilayer composite film of claim ~~14~~13 wherein at least one of said outside layers contains up to 1300 ppm of a slip agent.

~~23~~22. (Currently Amended) The multilayer composite film of claim ~~15~~14 wherein at least one of said outside layers contains up to 1300 ppm of a slip agent.

~~24~~23. (Currently Amended) The multilayer composite film of claim ~~16~~15 wherein at least one of said outside layers contains up to 1300 ppm of a slip agent.

A | ~~25~~24. (Currently Amended) The multilayer composite film of claim ~~17~~16 wherein at least one of said outside layers contains up to 1300 ppm of a slip agent.

~~26~~25. (Currently Amended) The multilayer composite film of claim ~~18~~17 wherein at least one of said outside layers contains up to 1300 ppm of a slip agent.

~~27~~26. (Currently Amended) The multilayer composite film of claims ~~19 through 26~~18 through 25 wherein said slip agent is ~~Erucamide~~cis-13 docosenamide.

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